TOSHIBA BiCD Integrated Circuit Silicon Monolithic

# TB6600HG

### PWM Chopper-Type bipolar Stepping Motor Driver IC

The TB6600HG is a PWM chopper-type single-chip bipolar sinusoidal micro-step stepping motor driver.

Forward and reverse rotation control is available with 2-phase, 1-2-phase, W1-2-phase, 2W1-2-phase, and 4W1-2-phase excitation modes.

2-phase bipolar-type stepping motor can be driven by only clock signal with low vibration and high efficiency.

#### Features

- PWM constant current drive single-chip bipolar sinusoidal micro-step stepping motor driver
- BiCD 0.13 (50 V) process
- Ron (upper + lower) =  $0.4 \Omega$  (typ.)
- Selectable excitation mode (1/1, 1/2, 1/4, 1/8, and 1/16 step)
- Output withstand voltage:  $V_{CC} = 8$  to 42 V (operation range)

V<sub>CC</sub> = 50 V (absolute maximum ratings, maximum value)

- Output current:  $I_{OUT} = 5.0 \text{ A}$  (absolute maximum ratings, peak, within 100ms)
  - $I_{OUT}$  = 4.5 A (operating range, maximal value)
- Built-in thermal shutdown (TSD) circuit, over-current detection (ISD) circuit, and under voltage lock out (UVLO) circuit.
- Single power supply

#### Absolute Maximum Ratings (Ta = 25°C)

Characteristic	Symbol	Rating	Unit	
Power supply voltage	V <sub>CC</sub>	50	V	
Output current (per one phase)	IO (PEAK)	5.0/phase (Note 1)	А	
Drain current (ALERT, DOWN)	I (ALERT)	1	mA	
Diam current (ALLINT, DOWN)	I (MO)	I		
Input voltage	V <sub>IN</sub>	6	V	
Power dissipation	PD	3.2 (Note 2)	W	
	гD	40 (Note 3)	vv	
Operating temperature	T <sub>opr</sub>	-30 to 85	°C	
Storage temperature	T <sub>stg</sub>	-55 to 150	°C	

Note 1:T = 100ms

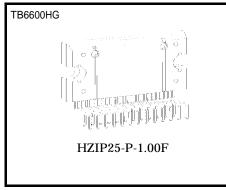
Note 2:Ta = 25°C, No heat sink

Note 3:Ta = 25°C, with infinite heat sink.

### **Operating Range (Ta = 25°C)**

Characteristic	Symbol	Min	Тур.	Max	Unit
Power supply voltage	V <sub>CC</sub>	8.0	_	42	V
Output current	I <sub>OUT</sub>	—	—	4.5	А
Input voltage	V <sub>IN</sub>	0	—	5.5	V
input voltage	V <sub>ref</sub>	0.3	—	3.5	V
Clock frequency	f <sub>CLK</sub>	—	—	200	kHz
Chopping frequency	f <sub>chop</sub>	20	40	60	kHz
OSC frequency	fosc	2.0	4.0	6.0	MHz

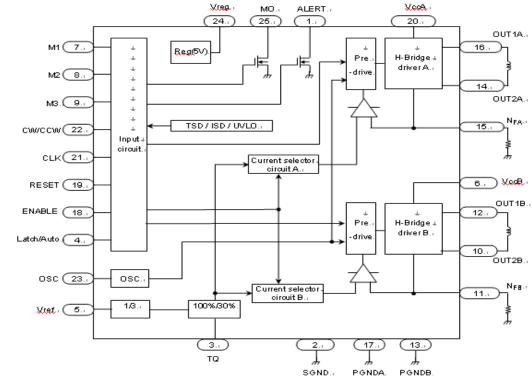
Please use the contents published in this material as a reference. Please inquire about a formal technical data sheet.



Weight HZIP25-P-1.00F: 7.7g(typ.)

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# **Block Diagram**

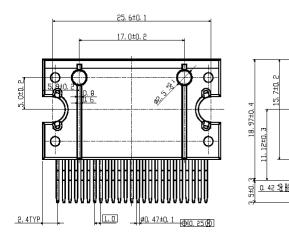


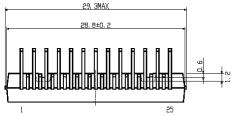
<u>4.5±0.15</u>

4.0 4.2

3, 4±8.2

15, 7±0, 2





SGND.	1 011070	PGNDB.		
Pin No.	I/O	Symbol	Function	
1	Output	ALERT	TSD / ISD monitor pin	
2		SGND	Signal ground	
3	Input	TQ	Torque (output current) setting input pin	
4	Input	Latch/Auto	Select a return type for TSD.	
5	Input	Vref	Voltage input for 100% current level	
6	Input	VccB	B channel Power supply	
7	Input	M1	Excitation mode setting input pin	
8	Input	M2	Excitation mode setting input pin	
9	Input	M3	Excitation mode setting input pin	
10	Output	OUT2B	B channel output 2	
11	_	N <sub>FB</sub>	B channel output current detection pin	
12	Output	OUT1B	B channel output 1	
13	_	PGNDB	Power ground	
14	Output	OUT2A	A channel output 2	
15	_	N <sub>FA</sub>	A channel output current detection pin	
16	Output	OUT1A	A channel output 1	
17	_	PGNDA	Power ground	
18	Input	ENABLE	Enable signal input pin	
19	Input	RESET	Reset signal input pin	
20	Input	V <sub>CCA</sub>	A channel Power supply	
21	Input	CLK	CLK pulse input pin	
22	Input	CW/CCW	Forward/reverse control pin	
23	_	OSC	Resistor connection pin for internal oscillation setting	
24	Output	V <sub>reg</sub>	Control side connection pin for power capacitor	
25	Output	MO	Electrical angle monitor pin	

# Electrical Characteristics (Ta = 25°C, V<sub>CC</sub> = 24 V)

Characteristic S		Symbol	Test Condition	Min	Тур.	Max	Unit	
High		V <sub>IN (H)</sub>	M1, M2, M3, CW/CCW, CLK, RESET,	2.0	—	5.5	V	
Input voltage	Low	V <sub>IN (L)</sub>	ENABLE, Latch/Auto, and TQ	-0.2	_	0.8	V	
V <sub>CC</sub> supply current		lcc <sub>1</sub>	Output open, RESET: H, ENABLE: H, M1:L, M2:L, M3:H (1/1-step mode) CLK:L	_	3.1	7	mA	
		Icc <sub>3</sub>	Standby mode (M1:L, M2:L, M3:L)	_	1.8	4		
Minimum CLK nu	loo width	twcLKH		2.2				
Minimum CLK pulse width		tw <sub>CLKL</sub>			_	_	μs	
Output residual voltage		V <sub>OL</sub> MO	I <sub>OL</sub> = 1 mA	_	_	0.5	V	
		V <sub>OL</sub> ALERT						
Internal constant voltage		Vreg	External capacitor = 0.1 μF (in standby mode)	4.5	5.0	5.5	V	
TSD operation temperature (Not	e)	TSD	Design target value	_	160	_	°C	
TSD hysteresis(Note)		TSDhys	Design target value		90	_	°C	
Over current detection current (Note)		ISD	All outputs, Design target value	_	6.5	_	А	
Oscillation frequency		fosc	External resistance $R_{OSC}$ = 51 k $\Omega$	2.8	4	5.2	MHz	
Output ON resistor		Ron $_{\rm U}$ +Ron $_{\rm L}$	I <sub>OUT</sub> = 4 A	_	0.4	0.6	Ω	

Note: Pre-shipment testing is not performed.

### **Description of Functions** (1) Excitation Settings

	Input		Mode		
M1	M2	M3	(Excitation)		
L	L	L	Standby mode (Operation of the internal circuit is almost turned off.)		
L	L	Н	1/1 (2-phase excitation, full-step)		
	Н	1	1/2A type (1-2 phase excitation A type)		
L			( 0% - 71% - 100% )		
	Н	Н	1/2B type (1-2 phase excitation B type)		
L			( 0% - 100% )		
Н	L	L	1/4 (W1-2 phase excitation)		
Н	L	Н	1/8 (2W1-2 phase excitation)		
Н	Н	L	1/16 (4W1-2 phase excitation)		
Н	Н	Н	Standby mode (Operation of the internal circuit is almost turned off.)		

## (2)Function (I/O truth table)

	Inp	Output mode		
CLK	CW/CCW	RESET	ENABLE	Output mode
	L	Н	Н	CW
	Н	Н	Н	CCW
Х	Х	L	Н	Initial mode
Х	Х	Х	L	Z
X:	Do			

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# Notes on Contents

#### Block Diagrams

Some of the functional blocks, circuits, or constants in the block diagram may be omitted or simplified for explanatory purposes.

# IC Usage Considerations

#### Notes on handling of ICs

- The absolute maximum ratings of a semiconductor device are a set of ratings that must not be exceeded, even for a moment. Do not exceed any of these ratings.
  Exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by
- explosion or combustion.[2] Use an appropriate power supply fuse to ensure that a large current does not continuously flow in case of over current and/or IC failure. The IC will fully break down when used under conditions that exceed its absolute maximum ratings, when the wiring is routed improperly or when an abnormal pulse noise occurs from the wiring or load, causing a large current to continuously flow and the breakdown can lead smoke or ignition. To minimize the effects of the flow of a large current in case of breakdown, appropriate settings, such as fuse capacity, fusing time and insertion circuit location, are required.
- [3] If your design includes an inductive load such as a motor coil, incorporate a protection circuit into the design to prevent device malfunction or breakdown caused by the current resulting from the inrush current at power ON or the negative current resulting from the back electromotive force at power OFF. IC breakdown may cause injury, smoke or ignition.

Use a stable power supply with ICs with built-in protection functions. If the power supply is unstable, the protection function may not operate, causing IC breakdown. IC breakdown may cause injury, smoke or ignition.

[4] Do not insert devices in the wrong orientation or incorrectly.

Make sure that the positive and negative terminals of power supplies are connected properly.

Otherwise, the current or power consumption may exceed the absolute maximum rating, and exceeding the rating(s) may cause the device breakdown, damage or deterioration, and may result injury by explosion or combustion.

In addition, do not use any device that is applied the current with inserting in the wrong orientation or incorrectly even just one time.

#### Points to remember on handling of ICs

(1) Over current Protection Circuit

Over current protection circuits (referred to as current limiter circuits) do not necessarily protect ICs under all circumstances. If the over current protection circuits operate against the over current, clear the over current status immediately.

Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the over current protection circuit to not operate properly or IC breakdown before operation. In addition, depending on the method of use and usage conditions, if over current continues to flow for a long time after operation, the IC may generate heat resulting in breakdown.

(2) Thermal Shutdown Circuit

Thermal shutdown circuits do not necessarily protect ICs under all circumstances. If the thermal shutdown circuits operate against the over temperature, clear the heat generation status immediately.

Depending on the method of use and usage conditions, such as exceeding absolute maximum ratings can cause the thermal shutdown circuit to not operate properly or IC breakdown before operation.

(3) Heat Radiation Design

In using an IC with large current flow such as power amp, regulator or driver, please design the device so that heat is appropriately radiated, not to exceed the specified junction temperature  $(T_j)$  at any time and condition. These ICs generate heat even during normal use. An inadequate IC heat radiation design can lead to decrease in IC life, deterioration of IC characteristics or IC breakdown. In addition, please design the device taking into considerate the effect of IC heat radiation with peripheral components.

(4) Back-EMF

When a motor rotates in the reverse direction, stops or slows down abruptly, a current flow back to the motor's power supply due to the effect of back-EMF. If the current sink capability of the power supply is small, the device's motor power supply and output pins might be exposed to conditions beyond absolute maximum ratings. To avoid this problem, take the effect of back-EMF into consideration in system design.

(5) Others

Utmost care is necessary in the design of the output,  $V_{CC}$ ,  $V_M$ , and GND lines since the IC may be destroyed by short-circuiting between outputs, air contamination faults, or faults due to improper grounding, or by short-circuiting between contiguous pins.

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